



# SERDI

# 4.5 L

**Very accurate machine to ream the guides and machine the valve seats. Triple air-float patented centering system and very powerful spindle with built-in motor.**

**Versatile machine especially dedicated to the machining of heavy duty cylinder head. Larger machine frame to machine big heads such as natural gas heads, marine workboat engines or common rail casting head. Triple air float system sensitivity allowing more accurate and concentric machining.**

**Machining capacity from 16mm to 120mm / 0.6" to 4.72".**

**Patented lightweight workhead : built-in spindle motor and triple air-float centering system. Minimal workhead inertia and maximum floatation for unmatched centering sensitivity.**

**Mechanical clamping of the work head on the machine bed with pneumatic clamping jack and vacuum system.**

**Sturdy 116mm-4.5" spindle diameter with 340 mm stroke.**

**Fully integrated spindle motor with variable spindle speed. Extremely wide torque ratings.**

**Digital spindle speed rotation and depth read out.**

**LED lightning**

**Modern modular machine bed made of iron cast, designed for improved rigidity. Computer enhanced static and dynamic characteristics provide the latest in machining technology.**

**Fully pneumatic and electric machine.**

**Fitted with the new SERDI tooling that decreases the cutting force by 30%, this machine will cut the hardest seats.**



Patent U.S.A. N° 5,769,576  
European Patent N° 0833711

[www.SERDI.com](http://www.SERDI.com)

**SERVICE QUALITY RELIABILITY**

**World Class Technology**

## TECHNICAL FEATURES

### Space requirements

Length	mm / inch	2400/95
Width	mm / inch	1150/45.3
Height	mm / inch	2460/997

### Max cylinder head dimensions

Length - 160 mm table stroke	mm / inch	unlimited
- 300 mm table stroke	mm / inch	900/35.4
Width - 160 mm table stroke	mm / inch	500/19.7
- 300 mm table stroke	mm / inch	unlimited
Height	mm / inch	730/28.7

### Table travel

short stroke	mm/inch	160/6.7
long stroke	mm/inch	300 /11.8

### Machining capacity Ø min - max

mm	16 to 120
inch	0.6 to 4.73

### Workhead travel

Lengthwise	mm / inch	1440/56.7
Crosswise	mm / inch	40/1.6
Sphere-cylinder travel	mm / inch	14/0.5

### Spindle

Max. spindle inclination	degrees	5
Spindle travel standard	mm / inch	340/13.4
Spindle motorization power	KW / HP	3 / 4.08
Spindle rotation speed	RPM	40 to 840

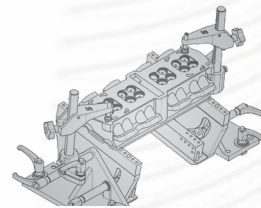
### Connections

Power supply	4kVA-230V-AC-1Ph-50/60 Hz
Pneumatic supply	bar / psi 6/87
Max. air flow	l/mn -CFM 400/15
Noise level at 300 RPM	DbA 72
Noise level at 800 RPM	DbA 82
Net weight approx.	kg / lbs 1800/3970

## BASIC EQUIPMENT

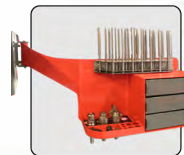
### Clamping system kit 020641

011915	Universal quick clamp x 2
010416	Short clamping bar x 2
010426	Long clamping bar x 2
010432	End clamping plate x 2
011425	Clamping block x 2
013958	Tilting fixture
014039	U parallel x 2
010434	2 Parallels 30x50x242 mm (1.18x1.97x9.53in)
017577	2 High parallels 20x38x300mm (0.787x1.5x11.8in)
009796	Set of 6 long pins
017576	Set of 6 short pins



### Optional accessories

034048  
Toolrack



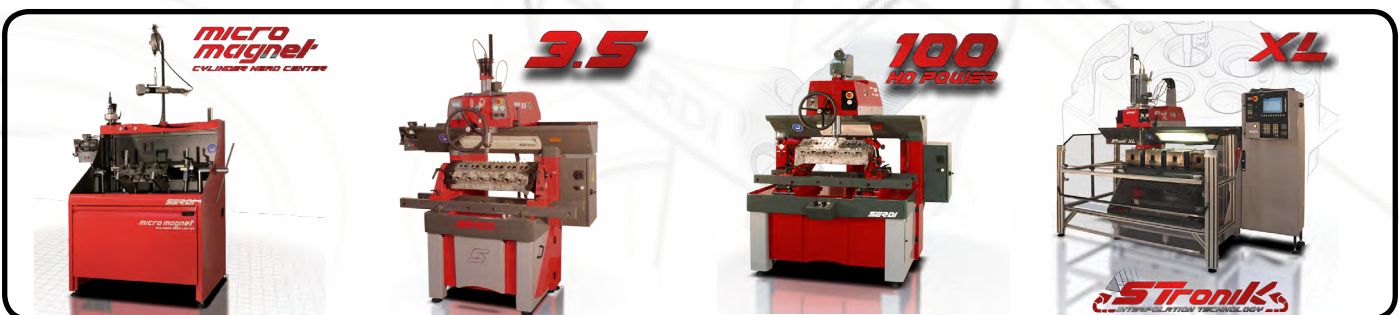
033828  
Carbide bit sharpener



405580  
Setting device SERDI 4200




024298  
Bubble level



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Your distributor:

Our machines are  
designed and made in  
France

Our tooling is made in  
France and in the USA

